





# Vaccum Oven - 'VO Series'

VACUUM OVEN VO The high-performance turbo dryer impresses with its many intelligent Memmert features for gentle drying and precise, rapid temperature control: digital pressure control, directly heated and individually controllable thermoshelves and simple programming via ControlCOCKPIT or AtmoCONTROL software. Combined together, the speed-controlled vacuum pump and the vacuum oven VO are an unbeatable energy-efficient pairing. The pump fits neatly inside the matching lower chamber.

### **Standard Equipment**

**Interior:** Stainless steel, material 1.4404 (ASTM 316L), hermetically welded, with removable mountings at the sides for cleaning, including thermoshelf guide bars, as well as mounting on top to avoid turbulences

**Housing:** Textured stainless steel, rear zinc-plated steel, intuitively operated TwinDISPLAY (TFT colour displays) with touchscreen, safety glass door with inner bullet-proof glass and external anti-splinter screen

**Connection:** Mains cable with plug (German type)

Installation: 4 feet

Interfaces:





### **Salient Features**

- Direct multi-level sensing and heating: short heating-up and processing times; individually positionable thermoshelves with integrated shelf heating and sensoring
- Digital electronic pressure control



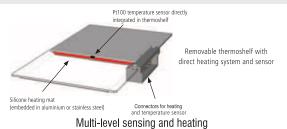
- Programmability of combined temperature / vacuum cycles
- Programmability of switching ventilation inert gas / fresh air
- Simple programming via ControlCOCKPIT or AtmoCONTROL software





## Vaccum Oven VO (29 to 101 litres)

Model sizes/Descrip	DUON			29	49	101
Stainless steel interior	Volume		approx. l	29	49	101
	Width	(A)	mm	38	35	545
	Height	(B)	mm	305	385	465
	Depth	(C)	mm	250	330	400
	Distance between thermoshelves		mm	7	5	95
	Maximum load per oven		approx. kg	40	6	0
	Max. number of thermoshelves		number	1		2
	Max. number of thermoshelves (with premium module)		number	2		4
	Max. loading per thermoshelf		kg		20	
Textured stainless steel exterior	Width	(D)	mm	5	50	710
		(E)	mm	607	687	767
	<del>`</del>	(F)	mm	400	480	550
	Safety glass door: Textured stainless steel frame with spring-loaded safety glass on inside and anti-splinter screen ESG on outside of door	(- /			•	
	Door Seal: Endless silicone profile seal		•			
Standard equipment	Thermoshelves — aluminium eloxadised, mat. 3.3547 (ASTM B209) — with integrated large-area heating including local temperature sensing (Pt100, 4-wire-circuit); individual overtemp, protection for each shelf.	ī	number		1	
	Further data see stainless steel number inner working chamber  Works calibration certificate (measuring point in the middle of the individual shelf for +160 °C at 20 mbar	H				
	pressure): a separate certificate is prepared for each thermoshelf ordered and shipped together with the vacuum oven		°C	•		
Temperature	Temperature sensors Pt100 Class A in 4-wire circuit individually for each thermoshelf	_				
	Working temperature range		°C	at least 5 above ambient temperature to +200		
	Setting temperature range	_	°C		+20 to +20	
	Setting accuracy		°C	0.1 for se	tpoint and a	ctual valu
	Temperature variation in time (to DIN 12880:2007-05) (aluminium thermoshelf)		K		≤ ± 0.3	
	Temperature uniformity (surface) at +160 °C/20 mbar (aluminium thermoshelf)		K		≤ ± 2	
Pressure (vacuum)	Vacuum connection with small flange DN16, and gas inlet with small flange DN 16					
	Digital electronic pressure control for a speed-controlled vacuum pump. Tubing for vacuum, air and inert gas are made of material 1.4571 (ASTM 316 Ti). Adjustable from 5 mbar up to 1100 mbar. Programmable, digitally controlled inlet for air.				•	
	Pump control: optimised rinsing procedures for the pump membranes as well as signal output for pump ON/OFF				•	
	Rapid air intake for door opening without alteration of selected vacuum setpoint				•	
	Permitted final vacuum		mbar		0.01	
	Maximum leakage rate		bar/h		0.01	
Control technology	Digital over- and undertemperature monitor					
	Temperature monitoring band automatically linked to the setpoint (ASF)				•	
	Multi-Level-Overtemperature-Protection (MLOP) for each thermoshelf				•	
	Monitor relay for reliable heating cut-off in case of fault	П		•		
	Mechanical temperature limiter (TB)	П		•		
Further data	Subframe tubular steel (extra cost), black enamelled (for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm, see sketch of oven dimensions) Width/Height/Depth		mm	529/450/ 383	529/290/ 463	689/13 533
	Electrical load (loading with max. number of thermoshelves) at 230 V, 50/60 Hz		approx. W	420	1020	1220
	Electrical load with premium module (loading with maximum number of thermoshelves) at 230 V, 50/60 Hz		approx. W	820	2020	2420
Packing data			- ' '			
	Net weight  Cross weight (packed in carton)		approx. kg	55	83	110 135
	Gross weight (packed in carton)	-	approx. kg	76	104	
	Packed dimensions Vacuum oven (Width, Height, Depth)		approx. mm	660/870/590		830/105 800
	Net weight pump module without/with pump		approx. kg	25/41	30/46	41/57
	Gross weight pump module without/with pump (packed in carton)  Packed dimensions pump module (Width, Height, Depth)		approx. kg	46/62 660/8	51/67 70/590	66/82 830/105
	Todaca amensions pamp module (**iden, neight, septi)		approx. IIIII	000/0	. 0, 550	800
Order No. Vacuum Ovens				VO29	VO49	VO10



#### **Accessories**

- 1. Additional thermoshelf stainless steel material / aluminium eloxadised
- 2. USB user ID stick
- 3. Noise insulated vacuum pump module
- 4. Software conforming to FDA AtmoCONTROL

### **Options**

- Premium module
- Flexible Pt100 sensor
- MobileALERT

product range Ovens

Incubators

Sterilisers

Vaccum Ovens **■** Peltier Cooled Incubators

**I** CO₂ Incubators

- I Humidity Chambers
- I Stability Test Chambers

I Constant Climate Chambers

- Water & Oil Baths
- I Clean Room Drying Ovens
- I Pass Through Ovens

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